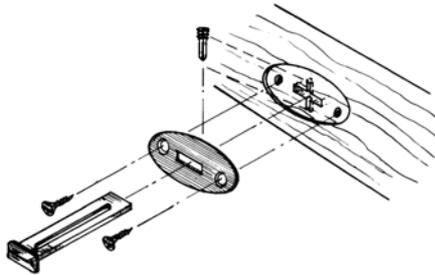


# Wedge Keys

©2012, Track of the Wolf, Inc.

shown actual size

Made in the U.S.A.



## Gunmaker's Tip:

Captured wedge keys are easily removed, without tools, but cannot become lost, because they are pinned to the stock.

Overly tight keys are a common error on production guns. Relieve the wedge key slot in the barrel lug, using our Swiss pattern needle files. First test the wood alone, then file the inside of the lug's slot. When you achieve a smooth finger tight fit, install a clipped sewing pin or wire, under the oval inlay.

Factory guns rarely have fitted keys, but this feature is worth the effort. Disassembly for cleaning is easy, using only fingers.



#Key-35-SB

## Wedge Key, tiny solid key, straight or slanted:

This tiny wedge key measures .240" wide, .081" thick. It works well on fullstock longrifles, and Tennessee rifles. Solid, with a straight or slanted head, wax cast in brass or steel.

- #Key-35-B wedge key, tiny, straight head, brass **only \$5.99**
- #Key-35-SB wedge key, tiny, slant head, brass **only \$5.99**
- #Key-35-I wedge key, tiny, straight head, steel **only \$3.99**
- #Key-35-SI wedge key, tiny, slant head, steel **only \$3.99**



## Wedge Key, tiny, slotted, straight or slanted:

This tiny wedge key measures .250" wide, .072" thick. We recommend it for use on fullstock longrifles and Tennessee rifles with barrels up to 1" octagon. Slanted or straight head. Wax cast in brass or steel.

- #Key-60-B wedge key, tiny, brass **only \$5.99**
- #Key-60-SB wedge key, slant head, brass **only \$5.99**
- #Key-60-I wedge key, tiny, steel **only \$3.99**
- #Key-60-SI wedge key, slant head, steel **only \$3.99**



## Wedge Key, slotted, for halfstock guns:

This slotted wedge key measures .362" wide, .100" thick. It fits our #1N-Slot-2 inlay. Iron or brass, for Hawken and halfstock rifles.

- #Key-36-B wedge key, straight head, brass **only \$5.99**
- #Key-36-SB wedge key, slanted head, brass **only \$5.99**
- #Key-36-I wedge key, straight head, iron **only \$3.99**
- #Key-36-SI wedge key, slanted head, iron **only \$3.99**



## Wedge Key, slotted, for fullstock guns:

Our thin key is .362" wide, .070" thick, to fit tiny #1N-Slot-1 inlay. Use it on fullstock Hawken rifles, with both slant and straight head.

- #Key-58-B wedge key, straight head, brass **only \$5.99**
- #Key-58-SB wedge key, slanted head, brass **only \$5.99**
- #Key-58-I wedge key, straight head, iron **only \$3.99**
- #Key-58-SI wedge key, slanted head, iron **only \$3.99**



## Wedge Key Capture Screw:

This small capture screw is made to use with a .100" thick wedge key. Install it as close to the wedge key head as possible. If your slot is the correct length it should allow the wedge key to be drifted to clear the underlug, but prevent the key from being completely removed from the stock. Drill a 1/16" pilot hole to allow the threads to engage the wood during installation.

- #Key-36-CSX wedge key capture screw **only \$1.50**



#Key-37-B or I  
.362" x .100"  
fits #1N-Slot 2 inlay

## Wedge Key, solid, oval head:

This unslotted oval head wedge key is .362" wide, .100" thick to fit our #1N-Slot-2 inlay. Brass or steel, the head is straight.

- #Key-37-B wedge key, solid, brass **only \$5.99**
- #Key-37-I wedge key, solid, steel **only \$3.99**



#Key-G-194-L  
.325" x .114"  
long wax cast key

## Wedge Key, extra long, slotted:

This extra long slotted wedge key measures .325" wide, .114" thick. The head is slanted slightly, to fit the curvature of your big rifle's extra wide forend. Use it on 1-1/4" or larger barrels, or shorten this key as needed to fit a typical rifle. Wax cast steel.

- #Key-G-194-L long wedge key, steel **only \$4.99**



#Key-CVA-B or I  
.400" x .125"  
for CVA guns

## Wedge Key, slotted, for CVA shotgun:

Designed to replace the solid key in the CVA double shotgun and the CVA express double rifle. Place a capture pin (clipped sewing pin) behind the inlay under the key's head, to retain the key. It can be easily fitted to other CVA or Traditions rifles. Select wax cast steel or brass, .400" wide, .125" thick.

- #Key-CVA-B wedge key, slotted, brass **only \$6.99**
- #Key-CVA-I wedge key, slotted, steel **only \$4.99**



#Key-USA-B or I  
.358" x .120"  
polished

## Wedge Key, polished, for T/C rifles:

This nice key measures .358" wide, .120" thick, with a slightly tapered body. Made in the U.S.A, this highly polished key is made in brass or steel. Die formed, not cast, each key is finished, ready for use. Made to fit Thompson Center's Hawken, Renegade, Lyman, InvestArm, Cabela's, and similar imported Hawken rifles.

- #Key-USA-B wedge key, polished brass **only \$3.99**
- #Key-USA-I wedge key, polished steel **only \$3.99**



#Key-1803-I  
.430 x .080"  
for 1803  
& 1814 rifles

## Wedge Key for 1803 Harper's Ferry Rifle:

A correct wax cast key for the U.S. Model 1803 and 1814 Harper's Ferry rifle. This slotted key is .430" wide, .080" thick. The head has a sculptured "thumbnail" appearance. Unlike the Italian replica 1803 rifles, brass oval inlays were not used to surround the key on original U.S. Model 1803 or 1814 rifles.

- #Key-1803-I wedge key for U.S. 1803 & 1814 **only \$4.99**



#Key-Lyman-GPR  
.368" x .115"  
Lyman GPR Rifle  
**\$9.99**

## Lyman Great Plains Rifle Key:

Wedge Key with long oval head for Lyman Great Plains Rifle, blued steel. .368" wide, .115" thick.

- #Key-Lyman-GPR Lyman GPR forward key **only \$9.99**
- #Key-Lyman-GPR-R Lyman GPR rear key **only \$9.99**



## Drift Punch, for removing keys:

Our knurled brass drift punch was made to allow installing and adjusting dovetailed sights, and removing wedge keys from rifles, shotguns, and percussion revolvers, without marking the part.

- #Tool-Key-B wedge key drift punch **only \$3.99**