Siler Gunmaker’s flint lock & kit

Siler Gunmaker’s flint lock kit...............................#Lock-OS-FK-RH
Siler Gunmaker’s flint lock kit has an oversize lock plate. All holes in the plate are spotted. A drill guide will help you accurately locate holes. Springs are hardened and tempered, ready for use. Frizzen is annealed. You fit the frizzen to the plate, drill the frizzen through the existing plate hole, and harden the frizzen.

#Lock-SL-FZ-FR  frizzen, roller, & pin  only $22.99
#Lock-SL-FZ-FS  frizzen spring w/cam  only $18.99

Frizzen, roller and fancy frizzen spring, for large Siler flint lock:
New castings for the large Siler lock. Notice the toe geometry. Tipped forward for fast action with the over-center cam on the frizzen spring. This frizzen is slotted for use with the anti-friction roller, included.
The frizzen spring has a fancy leaf finial, and an improved cam ramp for the roller frizzen. Spring is hardened and tempered, ready for use. Frizzen is annealed. You fit the frizzen to the plate, drill the frizzen through the existing plate hole, and harden the frizzen.

#Lock-SL-FZ-FR  frizzen, roller, & pin  only $22.99
#Lock-SL-FZ-FS  frizzen spring w/cam  only $18.99

Frizzen, with improved toe geometry, for large Siler flint lock:
The frizzen above closely resembles the standard Siler frizzen, but has an improved toe position, allowing the frizzen to snap open a bit earlier, speeding lock time. A few Siler kit assemblers try to achieve this same effect by annealing, bending, and grinding, re-hardening and tempering the frizzen spring. This new casting allows you to replace the frizzen, and improve geometry. As cast, you must harden the frizzen after fitting. Drill through the existing frizzen pivot screw hole in your lock plate.

#Lock-SL-FX-FR  frizzen, improved toe  only $19.99

Frizzen, roller and fancy frizzen spring, for large Siler flint lock:
New castings for the large Siler lock. Notice the toe geometry. Tipped forward for fast action with the over-center cam on the frizzen spring. This frizzen is slotted for use with the anti-friction roller, included.
The frizzen spring has a fancy leaf finial, and an improved cam ramp for the roller frizzen. Spring is hardened and tempered, ready for use. Frizzen is annealed. You fit the frizzen to the plate, drill the frizzen through the existing plate hole, and harden the frizzen.

#Lock-SL-FZ-FR  frizzen, roller, & pin  only $22.99
#Lock-SL-FZ-FS  frizzen spring w/cam  only $18.99

Siler Gunmaker’s flint lock kit...............................#Lock-OS-FK-RH
Siler Gunmaker’s flint lock kit has an oversize lock plate. All holes in the plate are spotted. A drill guide will help you accurately locate holes. Springs are hardened and tempered. Instructions for assembly and tempering in your home work shop are included.

Assembly requires skilled use of tools, including a drill press with vise. Use fractional drill sizes 5/64, 7/64, 9/64, 11/64, 15/64", a number 19 drill bit, and 1/4-20 and 8-32 taps. Available in right hand only.

Spares parts are shown on our large Siler lock kit page. Use right hand internals and parts, with the exception of the lock plate. Springs are tempered. All other parts are "as cast", and must be drilled, polished, hardened and tempered. Also available fully assembled.

#Lock-SL-FX-FR  frizzen, improved toe  only $19.99
#Lock-SL-FZ-FS  frizzen spring w/cam  only $18.99

Frizzen, roller and fancy frizzen spring, for large Siler flint lock:
New castings for the large Siler lock. Notice the toe geometry. Tipped forward for fast action with the over-center cam on the frizzen spring. This frizzen is slotted for use with the anti-friction roller, included.
The frizzen spring has a fancy leaf finial, and an improved cam ramp for the roller frizzen. Spring is hardened and tempered, ready for use. Frizzen is annealed. You fit the frizzen to the plate, drill the frizzen through the existing plate hole, and harden the frizzen.

#Lock-SL-FZ-FR  frizzen, roller, & pin  only $22.99
#Lock-SL-FZ-FS  frizzen spring w/cam  only $18.99

Drills and Taps, for large Siler Lock kits:

<table>
<thead>
<tr>
<th>Drill Bit Size</th>
<th>Drill Bit Size</th>
<th>Drill Bit Size</th>
<th>Drill Bit Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>drill bit, No. 19, .1660&quot; dia.</td>
<td>drill bit, 5/64&quot;, .0781&quot; dia.</td>
<td>drill bit, 7/64&quot;, .1094&quot; dia.</td>
<td>drill bit, 9/64&quot;, .1406&quot; dia.</td>
</tr>
<tr>
<td>drill bit, 5/64&quot;, .1094&quot; dia.</td>
<td>drill bit, 7/64&quot;, .1094&quot; dia.</td>
<td>drill bit, 11/64&quot;, .1719&quot; dia.</td>
<td>drill bit, 15/64&quot;, .2344&quot; dia.</td>
</tr>
<tr>
<td>drill bit, 1/4-20, .2500&quot; dia.</td>
<td>drill bit, 8-32, .2381&quot; dia.</td>
<td>drill bit, 8-32, .2381&quot; dia.</td>
<td>drill bit, 1/4-20, .2500&quot; dia.</td>
</tr>
</tbody>
</table>

Siler Gunmaker’s flint lock kit...............................#Lock-OS-FK-RH
Siler Gunmaker’s flint lock kit has an oversize lock plate. All holes in the plate are spotted. A drill guide will help you accurately locate holes. Springs are hardened and tempered. Instructions for assembly and tempering in your home work shop are included.

Assembly requires skilled use of tools, including a drill press with vise. Use fractional drill sizes 5/64, 7/64, 9/64, 11/64, 15/64", a number 19 drill bit, and 1/4-20 and 8-32 taps. Available in right hand only.

Spares parts are shown on our large Siler lock kit page. Use right hand internals and parts, with the exception of the lock plate. Springs are tempered. All other parts are "as cast", and must be drilled, polished, hardened and tempered. Also available fully assembled.

#Lock-OS-FK-RH  Siler Gunmaker’s flint lock kit  $ 89.99
#Lock-OS-FL-RH  Siler Gunmaker’s flint lock, assembled  $134.99