Siler’s large flint lock kit, right & left...... #Lock-SL-FK-RH or LH
Perhaps the most popular lock kit ever offered to gun builders, Siler’s flint lock kit is a copy of a hand forged lock by Jacob Dickert. It has a detachable pan, allowing the plate to be easily polished.

If you enjoy tinkering with internal lock parts, you will discover that our Siler kit can be assembled into a fine lock. All holes in the plate are spotted. A drill guide is included to aid you in accurate alignment of parts. All springs are tempered. Our kits are complete with Siler’s instructions for assembly and tempering in your home shop.

Assembly requires the skilled use of a drill press, vise, fractional drill bits in sizes 5/64, 7/64, 9/64, 11/64 and 15/64, a No. 19 drill bit, and 1/4-20 and 8-32 taps. Make an error? We stock spare parts!

Spare parts for Siler’s large flint kit, right & left ......... #Lock-SL-FK-R or LH

Siler large flint lock kit, right & left hand
for large flint lock

These popular lock parts can be used to make a unique one-of-a-kind left hand lock, or to repair an original antique. Right and left parts in antique double shotguns. Find Siler instructions on our web site.

These large flint lock kits are a copy of a hand forged lock by Jacob Dickert. It has a detachable pan, allowing the plate to be easily polished.

Spare parts for Siler’s large flint kit, right & left hand

Boldly mark your order left hand to remind us to pick left hand parts.

Spare parts are tempered. Other “as cast” parts must be drilled, polished, hardened and tempered. Extra copies of Siler kit assembly instructions may be downloaded from our web site. Specify right hand parts.

Drills and Taps for large Siler flint lock kits:

- #Drill-19: drill bit, 1/16” dia.
- #Drill-5/64: drill bit, 5/64”,.078” dia.
- #Drill-7/64: drill bit, 7/64”,.1094” dia.
- #Drill-9/64: drill bit, 9/64”,.1406” dia.
- #Drill-11/64: drill bit, 11/64”,.1719” dia.
- #Drill-15/64: drill bit, 15/64”,.2344” dia.
- #Tap-1/4-20-T: tap, 1/4-20 thread, taper tap
- #Tap-8-32-B: tap, 8-32 thread, bottom tap
- #Tap-8-32-P: tap, 8-32 thread, plug tap
- #Tap-8-32-T: tap, 8-32 thread, taper tap

Exact actual size
Made in the U.S.A.
for Track of the Wolf, Inc.
use 3/4” Flint-Eng-6

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