



#IN-Scroll-2-S  
forend inlay  
\$1.10

#IN-Star-2-S  
star inlay  
\$1.10



#### Vincent Rifle Cap Box:

This patchbox is a copy of one on an Ohio rifle by John Vincent & Son. The rifle was stocked in curly maple, trimmed in brass.

Vincent rifles frequently mixed brass and German silver trim on their rifles.

This nicely made patchbox, has an overall length of 6-1/2" with a spring and spring screw. Mounting screws are sold separately.

Vincent used nine steel screws on the original rifle's patchbox.

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|--------------|---------------|---------|
| #PB-Kit-13-B | brass         | \$24.99 |
| #PB-Kit-13-S | nickel silver | \$30.99 |
| #Screw-6x12  | screws, each  | \$ .20  |

#### Stock for John Vincent & Son, Ohio rifle:

Shaped and pre-inlet, this slim stock is made in the style of John and Caleb Vincent. Pre-inlet for our Golcher lock, double set triggers, triggerguard, sideplate, buttplate, toeplate, and entry pipe, the lock panels are crisp.

This stock is fully shaped to very near final dimension. The forend needs to be sanded and thinned a bit more than we dare cut by machine, to achieve original feathered edges along the barrel. The stock has 13-1/2" pull, 3-3/4" drop from the line of sights.

All Vincent rifle stocks are drilled full depth, for our 5/16" ramrod.

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|----------------|-----------------------------|---------------|
| #Stk-JVI-13-M1 | stock, 13/16", maple, plain | only \$175.00 |
| #Stk-JVI-13-M3 | stock, 13/16", maple, curly | only \$220.00 |
| #Stk-JVI-13-M4 | stock, 13/16", maple, fancy | only \$250.00 |
| #Stk-JVI-14-M1 | stock, 7/8", maple, plain   | only \$175.00 |
| #Stk-JVI-14-M3 | stock, 7/8", maple, curly   | only \$220.00 |
| #Stk-JVI-14-M4 | stock, 7/8", maple, fancy   | only \$250.00 |

#### Gunsmithing Service, to simplify assembly:

**Install the breech plug** ..... #Labor-BP

We fit the plug snug against the inside shoulder. Tang fits against the barrel, with no unsightly gap. Plug is indexed to place the brand mark, if any, on the bottom. Threads are lubricated with anti-seize.

#Labor-BP install breech plug **only \$25.00**

**Install underlug staple, or dovetail underlug** ..... #Labor-UL

We can install the lug or staple in the proper location for your Vincent. Please specify that the lug location is for our Vincent rifle stock.

#Labor-UL install underlug staple **only \$20.00**

**Install dovetail slots for front and rear sights** ..... #Labor-DS

We can mill slots to exact size. We hand fit them, if sights are purchased with the barrel. We center the front sight 1-1/2" behind muzzle, and the rear sight 8-1/2" ahead of breech, or specify your choice of locations. If no sights are ordered, we must cut undersize 3/8" dovetails. Since no true standards exist, your sight may require hand fitting.

#Labor-DS mill dovetail slot for sight **only \$20.00**

**Install underrib, with screws** ..... #Labor-DT

We will drill and tap blind holes, usually 5-40, in your barrel, drill and counter bore your rib to accept the screw, and mount the rib. Ribs normally require four screws. Ribs and screws are sold separately.

#Labor-DT drill & tap for rib, each blind hole **only \$20.00**

**Solder forward ramrod pipes to underrib** ..... #Labor-RP

We can mill matching flats on your rod pipes and rib, tin mating surfaces with flux and solder, align, clamp, and sweat solder pipes to the rib. We remove excess solder, so very little cleanup is needed.

#Labor-RP solder pipe to flat in rib, each **only \$20.00**

For fastest shipment, order On-Line!

[www.trackofthewolf.com](http://www.trackofthewolf.com)

Yes, our staff members often elect to work odd hours, late night, weekends, or holidays. On-Line orders arrive with all paperwork presented ready for approval, items in picking sequence, ready for immediate dispatch. Add orders and Change orders may be too late.

UPS, FEDEX, and the US Postal Service each visit twice daily, morning and afternoon. Your late night order may be shipped very early the next morning, perhaps to make connections in record time. It happens!