John Philip Beck, Lebanon, Pennsylvania, longrifle stock:

Our early Lebanon County longrifle stock is patterned after the work of J.P. Beck. Precision machine inlet for our extra long 44” swamped American Heritage barrel, select a light “B” profile barrel, in .40, .45 or .50 caliber, or select a standard “C” profile barrel in .50 or .54 caliber.

Neatly shaped, and very trim, this pattern is cut closer to final dimension than most stocks, today. Yet it has plenty of excess wood, for your delicate raised carving. Bulky stocks are a modern development. Early stocks were thin and graceful. This stock has a fully shaped forend, with rod groove and hole for a 3/8” ramrod. Rod pipes and muzzle cap are not pre-inlet. The 4” center of the forend is squared, to mount easily in your bench vise until all parts are fitted. The lock mortise is cut for a Siler lock. A short straight tang slot is indicated, and may be enlarged for a flared tang. The butt end pre-inlet for a #BP-Beck-2.

Triggers are inlet for double set. Right hand only, we recommend our fancy maple, very appropriate on such a well shaped longrifle stock. Brass trim is the correct choice for a traditional rifle. Plain maple, stained dark, trimmed in iron, makes a very attractive early Southern style long barreled flint rifle.

American Heritage swamped 44” barrel by Colerain or Rice:

Often called the Bivins’ style barrel, the late John Bivins often used this profile on his extraordinary rifles. Colerain 44” swamped barrels include the breech plug, which is factory installed and match-marked.

Our ‘B’ medium profile Golden Age barrel has a 1.000” breech, .718” waist, .865” muzzle, radius groove rifling, in .40, .45, or .50 caliber.
#Cole-40-AH-B barrel, .40 caliber, “B” profile, 44” only $195.00
#Cole-45-AH-B barrel, .45 caliber, “B” profile, 44” only $195.00
#Cole-50-AH-B barrel, .50 caliber, “B” profile, 44” only $195.00
#Rice-40-AH-B barrel, .40 caliber, “B” profile, 44” only $245.00
#Rice-45-AH-B barrel, .45 caliber, “B” profile, 44” only $245.00
#Rice-50-AH-B barrel, .50 caliber, “B” profile, 44” only $245.00

Our ‘C’ original profile Golden Age barrel has a 1.062” breech, .780” waist, .927” muzzle, radius groove rifling, in .50 or .54 caliber.
#Cole-50-AH-C barrel, .50 caliber, “C” profile, 44” only $195.00
#Cole-54-AH-C barrel, .54 caliber, “C” profile, 44” only $195.00
#Rice-50-AH-C barrel, .50 caliber, “C” profile, 44” only $245.00
#Rice-54-AH-C barrel, .54 caliber, “C” profile, 44” only $245.00

Useful tool bits, for gun makers:
#Tap-5/16-32-P tap, for 5/16-32 thread, plug tap $13.99
#Tap-8-32-T tap, for 8-32 thread, taper tap $  3.99
#Drill-I drill bit, .271” tap drill for 5/16-32 $  3.99
#Drill-13/64 drill bit, .203” to clear 10-32 or #10 wood screw $  1.99
#Drill-16 drill bit, .177” to clear 8-32 or #8 wood screw $  1.99
#Drill-25 drill bit, .149” to clear 6-40 or #6 wood screw $  1.99
#Drill-29 drill bit, .136” tap drill for 8-32 $  1.99
#Drill-3/32 drill bit, .093” for 3/32” hardened steel dowel pin $  1.99

Building Muzzle-Loaders Video on DVD……………………………#DVD-BML
Rifle maker James Turpin takes you start to finish on building a quality Muzzle-Loading flint rifle. Designed for the beginning to intermediate builder. DVD format, 142 Minutes.
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