



U. S. Model 1803 "Harper's Ferry"

- #Lock-1803 flint lock, U.S. 1803, assembled **\$135.99**
- #Stk-1803-W1 stock, shaped, pre-inlet, black walnut **\$219.00**
- #Cole-1803 barrel with plug, .54 caliber, 33" **\$220.00**
 - Round the two bottom octagon corners, to fit our 1803 stock.
- #TR-1803-P trigger plate, 1803 - 1806, brass **\$ 9.99**
- #TR-1803-T trigger, 1803 -1806, with half spine **\$ 6.99**
 - See trigger section for full size photos of 1803 triggers & plates.
- #TG-1803-B triggerguard, 1803 - 1806, brass **\$ 33.99**
 - See triggerguard section for full size photos of 1803 triggerguard.
- #BP-1803-B buttplate, 1803 - 1806, brass **\$ 34.99**
 - See buttplate section for full size photos of 1803 buttplates,
- #SP-1803-B sideplate, wax cast brass **\$ 6.99**
- #Rib-1803 underrib, extra deep, milled steel **\$ 24.50**
- #Key-1803-I key, with slot for capture pin **\$ 4.99**
- #Ramrod-1803 ramrod, 1/4" steel, flared steel tip **\$ 29.99**
- #UL-36 underlug for barrel key, use one **\$ 5.50**
- #RP-1803-E-4-B rod entry pipe, for 1/4" rod, brass **\$ 14.99**
- #RP-1803-M-4-I rod middle pipe, for 1/4" rod, iron **\$ 5.99**
- #RP-1803-F-4-I rod forward pipe, for 1/4" rod, iron **\$ 8.99**
- #FS-1803-I front sight, wax cast steel **\$ 6.99**
- #RS-1803 rear sight, wax cast steel **\$ 7.99**
- #PB-1803-B patchbox, hinged, brass **\$ 22.99**
- #PB-B-1803-I patchbox latch button, 1803 - 1806 **\$ 4.99**
- #PB-VS-1803 patchbox latch V-spring, 1803 - 1819 **\$ 9.99**
- #PB-DS-1803 patchbox door spring, 1803 - 1819 **\$ 10.99**
- #Screw-Set-1803 full set of unplated screws and pins **\$ 8.99**
- #THL-S-4-S touch hole liner, 1/4-28, stainless steel **\$ 2.99**
- #Plan-US-1803 full scale U. S. Model 1803 plan drawing **\$ 5.50**
- U. S. Model 1803 "Harper's Ferry" rifle kit, as listed\$847.01**

Patchboxes for U. S. Model 1803 & 1814 "Harpers Ferry" rifles:

Cut from heavy sheet brass, hinged, the 1803 patchbox has a 4" lid. After June, 1815, patchbox lids were lengthened to 4-3/4". We ship the long patchbox, which you may shorten. Release springs, door springs, and latch buttons are steel, all sold separately.

- #PB-1803-B 1803 patchbox, brass **only \$22.99**
- #PB-B-1803-I 1803 latch button, steel **only \$ 4.99**
- #PB-VS-1803 1803 latch V-spring, steel, as cast **only \$ 9.99**
- #PB-DS-1803 1803 door spring, steel, as cast **only \$10.99**

Stock for U. S. Model 1803 "Harper's Ferry" rifle..... #Stk-1803-W1

Precision shaped and pre-inlet, our American black walnut stock is cut for our wax cast 1803 rifle parts.

First production of 1803 rifles had 33" barrels, with both corners of the three bottom flats rounded to save weight. You may file our barrel's two bottom corners, or hand inlet them into the stock.

Made to accept our first variation 1803 parts, our stock is pre-inlet for the lock, barrel, trigger, triggerplate, triggerguard, buttplate, patchbox, release springs, tang, sideplate, forend band, and entry pipe. Trigger reach is 13-1/2", drop at the heel of the comb is 2-1/2".

Our stock will not accept the incorrect Italian replica parts. Antique 1803 rifles, in any condition, should be restored, never restocked. Use our stock to create a correct replica U.S. Model 1803 Harper's Ferry rifle.

- #Stk-1803-W1 U.S. 1803 stock, walnut **only \$219.00**

The Southern Arsenal, Harper's Ferry #Book-TSA

This hard bound volume of photographs and research notes shows several original U.S. Model 1803 rifles. Written for the collector and gun builder, this deluxe volume is 8-1/2 x 11" format, with 208 pages, printed on fine paper, with many close-up views of antique American military arms. This book illustrates U.S. Model 1795 through Model 1855 arms, all made at famous Arsenal, at Harper's Ferry, Virginia.

- #Book-TSA The Southern Arsenal **only \$45.00**