

Isaac Haines Stocks for 38" barrel

Our "B" profile is inlet for standard weight barrels up to .50 caliber.

Our "C" profile is inlet for medium weight barrels up to .54 caliber.

Our Isaac Haines 1770 Lancaster fullstock, is pre-inlet for a large Siler lock and our 38" swamped barrel. Rod hole is drilled 3/8" full depth. About 13-3/4" pull, 3-1/4" drop from the line of sights. Buttplate area is 5" x 1-7/8". We recommend our small Bivins triggerguard, which is not inlet, to allow an alternate choice. Hand inlet our pretty Bivins curled trigger and plate, or our #TR-DST-6 double set triggers.

Isaac Haines stock for "B" profile 38" swamped .40, .45, or .50 barrel.

#Stk-IH-B-M1	curly maple, for 38" swamped	only \$225.00
#Stk-IH-B-M3	fancy maple, for 38" swamped	only \$255.00
#Stk-IH-B-M4	extra fancy maple, for 38" swamped	only \$350.00
Isaac Haines stock for "C" profile 38" swamped .50 or .54 barrel.		
#Stk-IH-C-M1	curly maple, for 38" swamped	only \$225.00
#Stk-IH-C-M3	fancy maple, for 38" swamped	only \$255.00
#Stk-IH-C-M4	extra fancy maple, for 38" swamped	only \$350.00

Colerain swamped 38" Isaac Haines barrels:

Our "B" profile standard weight 1770 era barrel has a 1.000" breech, .710" waist, .895" muzzle, and radius groove rifling. Flared tang plug is installed.

#Cole-40-IH-B	.40 caliber, B profile, 38"	only \$179.00
#Cole-45-IH-B	.45 caliber, B profile, 38"	only \$179.00
#Cole-50-IH-B	.50 caliber, B profile, 38"	only \$179.00

Our "C" profile medium weight 1770 era barrel has a 1.062" breech, .772" waist, .957" muzzle, and radius groove rifling. Flared tang plug is installed.

#Cole-50-IH-C	.50 caliber, C profile, 38"	only \$179.00
#Cole-54-IH-C	.54 caliber, C profile, 38"	only \$179.00

Rice swamped 38" Isaac Haines barrels:

Our "B" profile standard weight 1770 era barrel has a 1.000" breech, .710" waist, .895" muzzle, and radius groove rifling. Flared tang plug is installed.

#Rice-40-IH-B	.40 caliber, B profile, 38"	only \$245.00
#Rice-45-IH-B	.45 caliber, B profile, 38"	only \$245.00
#Rice-50-IH-B	.50 caliber, B profile, 38"	only \$245.00

Our "C" profile medium weight 1770 era barrel has a 1.062" breech, .772" waist, .957" muzzle, and radius groove rifling. Flared tang plug is installed.

#Rice-50-IH-C	.50 caliber, C profile, 38"	only \$245.00
#Rice-54-IH-C	.54 caliber, C profile, 38"	only \$245.00

Buttplates for Isaac Haines, Lancaster County longrifles:

Buttplate for our Isaac Haines style stock for 38" swamped barrel.

#BP-Bivins-S-B	buttplate, wax cast brass	only \$27.50
#BP-Bivins-S-I	buttplate, wax cast steel	only \$20.99

Triggerguards for Isaac Haines, Lancaster County longrifles:

Triggerguard with shorter bow, use on our 38" barrel stock.

#TG-Bivins-S-B	triggerguard, wax cast brass	only \$29.99
#TG-Bivins-S-I	triggerguard, wax cast steel	only \$22.99

Useful drill bits and special high carbon steel taps for gunsmithing:

#Tap-5/16-32-P	plug tap, 5/16-32 White Lightin' vent liner	only \$13.99
#Tap-8-32-T	taper tap, for 8-32 lock and tang bolts	only \$ 3.99
#Tap-10-32-T	taper tap, for 10-32 lock and tang bolts	only \$ 3.99
#Drill-I	drill bit, .271" tap drill for 5/16-32 vent liner	only \$ 3.99
#Drill-13/64	drill bit, .203" to clear 10-32, #10 screw	only \$ 1.99
#Drill-16	drill bit, .177" to clear 8-32, #8 screw	only \$ 1.99
#Drill-25	drill bit, .149" to clear 6-40, #6 screw	only \$ 1.99
#Drill-29	drill bit, .136" tap drill for 8-32 lock bolt	only \$ 1.99
#Drill-3/32	drill bit, .093" for 3/32" dowel pins for lugs	only \$ 1.99
#Drill-CS-82-5	countersink, 82°, 5/16" maximum diameter	only \$ 7.29
#Drill-CS-82-6	countersink, 82°, 3/8" maximum diameter	only \$ 7.29

1770 Stocks pre-inlet for 42" barrel

Our John Bivins' 1770 Lancaster stock is inlet for our 42" swamped barrel, and a large Siler lock. Rod hole is drilled 3/8" full depth. With 14" pull and 3-1/4" drop. The buttplate area is 5" tall, 2" wide, cut for our large Bivins' buttplate. We recommend our large Bivins' triggerguard, rod pipes, sideplate, muzzle cap, and toeplate, each wax cast in brass or steel.

John Bivins' stock "B" profile 42" swamped .40, .45, or 50 barrel.

#Stk-GA-B-M1	plain maple, for 42" swamped	only \$225.00
#Stk-GA-B-M3	fancy maple, for 42" swamped	only \$255.00
#Stk-GA-B-M4	extra fancy, for 42" swamped	only \$350.00

John Bivins' stock for "C" profile 42" swamped .50 or .54 barrel.

#Stk-GA-C-M1	plain maple, for 42" swamped	only \$225.00
#Stk-GA-C-M3	fancy maple, for 42" swamped	only \$255.00
#Stk-GA-C-M4	extra fancy, for 42" swamped	only \$350.00

Swamped 42" Rifle barrels

Colerain swamped 42" Golden Age barrels, with flared tang plug

Our "B" profile standard weight Golden Age barrel has a 1.000" breech, .750" waist, .812" muzzle, and radius groove rifling. Flared tang plug.

#Cole-40-GA-B	.40 caliber, B profile, 42"	only \$185.00
#Cole-45-GA-B	.45 caliber, B profile, 42"	only \$185.00
#Cole-50-GA-B	.50 caliber, B profile, 42"	only \$185.00

Our "C" profile (medium weight) Golden Age barrel has a 1.062" breech, .812" waist, .875" muzzle, and radius groove rifling. Flared tang plug.

#Cole-50-GA-C	.50 caliber, C profile, 42"	only \$185.00
#Cole-54-GA-C	.54 caliber, C profile, 42"	only \$185.00

Rice swamped 42" Golden Age barrels, with flared tang plug

Our "B" profile standard weight Golden Age barrel has a 1.000" breech, .750" waist, .812" muzzle, and radius groove rifling. Flared tang plug.

#Rice-40-GA-B	.40 caliber, B profile, 42"	only \$245.00
#Rice-45-GA-B	.45 caliber, B profile, 42"	only \$245.00
#Rice-50-GA-B	.50 caliber, B profile, 42"	only \$245.00

Our "C" profile (medium weight) Golden Age barrel has a 1.062" breech, .812" waist, .875" muzzle, and radius groove rifling. Flared tang plug.

#Rice-50-GA-C	.50 caliber, C profile, 42"	only \$245.00
#Rice-54-GA-C	.54 caliber, C profile, 42"	only \$245.00
#Rice-58-GA-C	.58 caliber, C profile, 42"	only \$245.00

Buttplates for 1770 Lancaster County rifle stock for 42" barrel

Buttplate for our John Bivins 1770 stock for 42" swamped barrel.

#BP-Bivins-L-B	buttplate, wax cast brass	only \$29.99
#BP-Bivins-L-I	buttplate, wax cast steel	only \$21.99

Triggerguards for 1770 Lancaster County stock for 42" barrel

Triggerguard for John Bivins 1770 stock for 42" swamped barrel.

#TG-Bivins-L-B	triggerguard, wax cast brass	only \$27.50
#TG-Bivins-L-I	triggerguard, wax cast steel	only \$21.99