

Isaac Haines, Lancaster County parts kit, left hand

- #Cole-50-IH-B barrel, .50 caliber, 38" swamped with plug \$ 179.00
 - Rice swamped barrels may also be used in this kit.
 - "B" profile standard weight barrels are made in .40, .45, or .50 caliber.
 - "C" profile medium weight barrels are made in .50 or .54 caliber.
- #Lock-SL-FL-LH flint lock, left hand Siler, w/ fly detent \$ 134.99
 - Our large Siler left percussion lock is available for caplock ignition.
- #Stk-IHB-M3-XL stock, left hand, pre-inlet, maple \$ 299.00
 - Our left hand stock is also available to fit our "C" profile barrel.
 - Plain maple available at lower cost, extra fancy maple at extra cost.
- #TR-York-TP trigger and trigger plate, with curl \$ 19.99
- #TG-Bivins-S-B triggerguard, wax cast brass \$ 29.99
 - Our triggerguard is available in iron, at slightly lower cost.
- #BP-Bivins-S-B buttplate, wax cast brass \$ 27.50
 - Our buttplate is available in iron, at slightly lower cost.
- #TP-PA-1-B toeplate, wax cast brass \$ 4.29
 - Several toeplate choices are available in brass or iron, at extra cost.
- #SP-Bivins-L-B sideplate, brass, left \$ 14.99
 - Our blank sideplate is available in iron, at slightly lower cost.
- #Ramrod-6 ramrod, 3/8" x 48", unfinished \$ 1.49
- #RT-6-10-B rod tip, 3/8" brass, 10-32 thread \$ 2.29
 - Our ramrod tip available in iron, at slightly higher cost.
- #UL-NW-1 barrel lug for pin, use three \$ 1.50
- #RP-Bivin-E6-B rod pipe, 3/8" brass, entry, use one \$ 12.99
- #RP-Bivin-F6-B rod pipe, 3/8" brass, forward, use two \$ 11.99
 - Our rod pipes are available in iron, at slightly lower cost.
- #FS-TC-HB-TH front sight, silver blade, brass base \$ 4.29
- #RS-DRU-1 rear sight, wax cast steel \$ 7.99
- #Screw-Set-LR full set of unplated screws and pins \$ 10.79
- #THL-W5S flash hole liner, 5/16-32, stainless \$ 3.99
 - Order our 1/2" drum and 1/4-28 nipple if using a percussion lock.
- #Plan-1770 full scale blueprint of plan drawing \$ 6.50
- Isaac Haines longrifle parts kit, left hand, as listed.....\$788.56

Stocks for 38" swamped barrel, right or left

Isaac Haines stocks, with fully shaped forend

Precision machine inlet on a 5 axis pantograph. Two profiles of fancy 38" swamped barrels are offered. Our "B" profile stock is pre-inlet for a standard weight barrel up to .50 caliber. Our "C" profile stock is pre-inlet

for a medium barrel up to .54 caliber. All are cut for Siler's large lock, our small Bivins' buttplate, triggerguard and rod pipes, our curled trigger, and underlugs. Right hand stocks are cut for the sideplate. We offer a complete set of wax castings in iron, or brass to fit this rifle. The forend is shaped to the muzzle.

A rectangular block from the same blank is included, for making a sliding wooden patchbox, accessories, or testing stains and finishes.

Right pre-inlet fullstocks, with fully shaped and inlet forend

- Pre-inlet for our "B" swamped 38" barrel, in .40, .45, or .50 caliber.
- #Stk-IHB-M1-XR stock, right, plain maple **only \$259.00**
- #Stk-IHB-M3-XR stock, right, fancy maple **only \$299.00**
- #Stk-IHB-M4-XR stock, right, extra fancy maple **only \$375.00**
- Pre-inlet for our "C" swamped 38" barrel, in .50 or .54 caliber.
- #Stk-IHC-M1-XR stock, right, plain maple **only \$259.00**
- #Stk-IHC-M3-XR stock, right, fancy maple **only \$299.00**
- #Stk-IHC-M4-XR stock, right, extra fancy maple **only \$375.00**

Left pre-inlet fullstocks, with fully shaped and inlet forend

- Pre-inlet for our "B" swamped 38" barrel, in .40, .45, or .50 caliber.
- #Stk-IHB-M1-XL stock, left, plain maple **only \$259.00**
- #Stk-IHB-M3-XL stock, left, fancy maple **only \$299.00**
- #Stk-IHB-M4-XL stock, left, extra fancy maple **only \$375.00**
- Pre-inlet for our "C" swamped 38" barrel, in .50 or .54 caliber.
- #Stk-IHC-M1-XL stock, left, plain maple **only \$259.00**
- #Stk-IHC-M3-XL stock, left, fancy maple **only \$299.00**
- #Stk-IHC-M4-XL stock, left, extra fancy maple **only \$375.00**

Isaac Haines swamped 38" rifle barrels:

Our Colerain 'B' profile, standard weight 1770 era barrel has fancy radius groove rifling, a 1.000" breech, .710" waist, and .895" muzzle. Includes the flared tang breech plug, which is factory installed.

- #Cole-40-IH-B barrel, .40 caliber, B profile, 38" **only \$179.00**
- #Cole-45-IH-B barrel, .45 caliber, B profile, 38" **only \$179.00**
- #Cole-50-IH-B barrel, .50 caliber, B profile, 38" **only \$179.00**

Our Colerain 'C' profile, medium weight 1770 era barrel has fancy radius groove rifling, a 1.062" breech, .772" waist, and .957" muzzle. Includes the flared tang breech plug, which is factory installed.

- #Cole-50-IH-C barrel, .50 caliber, C profile, 38" **only \$179.00**
- #Cole-54-IH-C barrel, .54 caliber, C profile, 38" **only \$179.00**

Our Rice 'B' profile, standard weight 1770 era barrel has six or seven lands and grooves, a 1.000" breech, .710" waist, and .895" muzzle. Includes the flared tang breech plug, which is factory installed.

- #Rice-40-IH-B barrel, .40 caliber, B profile, 38" **only \$245.00**
- #Rice-45-IH-B barrel, .45 caliber, B profile, 38" **only \$245.00**
- #Rice-50-IH-B barrel, .50 caliber, B profile, 38" **only \$245.00**

Our Rice 'C' profile, medium weight 1770 era barrel has seven lands and grooves, a 1.062" breech, .772" waist, and .957" muzzle. Includes the flared tang breech plug, which is factory installed.

- #Rice-50-IH-C barrel, .50 caliber, C profile, 38" **only \$245.00**
- #Rice-54-IH-C barrel, .54 caliber, C profile, 38" **only \$245.00**