French Type ‘D’ fusil, pre-inlet:
The later French Type ‘D’ fusil was plain and sturdy, with less decoration than the early Type ‘C’ trade gun. Fully shaped and pre-inlet on a 5 axis pantograph, making assembly easy and fun.

Pre-inlet for our 42” octagon-to-round barrel by Colerain. Type ‘D’ flint lock, buttplate, triggerguard, ramrod pipes, trigger, trigger plate, the forend is fully shaped and 3/8” ramrod hole drilled. Pre-inlet for our popular 20 gauge 42” octagon-to-round barrel, the wedding bands are clearly visible in the barrel inletting. We offer this stock in both walnut and maple, we do not offer figured wood. Most gun makers recognize that it was never used by the original French makers, who selected strong grain structure in their walnut, beech, apple, cherry, or other fruitwood stocks.

We recommend plain maple, stained very dark with Laurel Mountain stain. If you prefer American black walnut, after staining, seal the open grain with Birchwood Casey’s Walnut Sealer & Filler, before applying an oil finish. A block from the same blank is included for testing stains.

#Stk-Type-D-M1 stock, Type ‘D’, plain maple only $230.00
#Stk-Type-D-W1 stock, Type ‘D’, black walnut only $299.00

Track’s octagon-to-round barrel:
Our 20 gauge 42 inch barrel is .615 caliber, smooth bored, 1” octagon at the breech. In-the-white, our barrel is threaded 3/4-16 for our breech plug with .550” length thread journal. We can supply the plug, or install it at extra cost. Our gunsmith can solder the lugs and front sight, on special order. Cylinder bored with no choke, use lead or bismuth shot, or round balls in this highly polished bore. Use a .600” ball with a .010” patch, or a .610” ball in a paper cartridge.

Also available in 24 and 28 gauge smooth bore, or .54 or .58 caliber rifled.

#BBL-20-42 barrel, 42” octagon-to-round, 20 gauge $179.00
#BBL-24-42 barrel, 42” octagon-to-round, 24 gauge $179.00
#BBL-28-42 barrel, 42” octagon-to-round, 28 gauge $179.00
#BBL-54-42 barrel, 42” octagon-to-round, .54 rifled $189.00
#BRL-58-42 barrel, 42” octagon-to-round, .58 rifled $189.00

We can also, at extra cost, install the plug, front sight and underlags. Allow 5 to 7 days shop time before shipment.

#Plug-ST-16-3-R breech plug, 3/4-16, straight tang $ 9.99
#Labor-BP install breech plug, a perfect fit $25.00
#Labor-US solder lug or sight, each $20.00

Useful tool bits, for your gun maker’s work bench:
#Tap-1/4-28-T taper tap, for 1/4-28 thread $ 3.99
#Tap-8-32-T taper tap, for 8-32 thread $ 3.99
#Drill-3 drill bit,.213” tap drill for 1/4-12 $ 3.99
#Drill-13/64 drill bit,.203” to clear 10-32 or #10 screw $ 1.99
#Drill-16 drill bit,.177” to clear 8-32 or #6 screw $ 1.99
#Drill-25 drill bit,.149” to clear 6-40 or #6 screw $ 1.99
#Drill-29 drill bit,.136” tap drill for 8-32 $ 1.99
#Drill-3/32 drill bit,.093” for 3/32” steel dowel pin $ 1.99

Useful supplies, for your gun maker’s work bench:
#Inlet-Black dry brush it on, to reveal tight spots $ 7.99
#LMF-Brown browning reagent for iron trim $ 9.99
#LMF-Sealer Pernalmyn Sealer for wood, after staining $ 9.99
#Chisel-Stones two Arkansas stones, shaped for chisels $10.99

Colonial Frontier Guns.................................................#Book-CFG
Colonial Frontier Guns is an excellent resource for information on French Type ‘C’ and Type ‘D’ fusils. 176 Pages, by T. M. Hamilton.
#Book-CFG Colonial Frontier Guns, soft bound only $17.50

Buttplate for French Type ‘D’ fusil ................... #BP-Fusil-D-B or I
This early buttplate is from the second type of trade gun bartered by the French during the fur trade era, offered until the French were defeated by the British and ejected from Canada in 1763. Now known as the Type ‘D’ fusil, this general type had many variations, as did French military models during this century. One identifying feature is the French style finial at the top of the comb. This buttplate features a flat finial with no cast-in engraving. Apparently Type ‘D’ fusils were made with various triggerguard finials, that did not match the buttplate. Made without a lug under the front comb, this buttplate mounts with three iron screws. This buttplate is also found on French fowling guns and English trade guns made in French fashion. Most originals were iron, but we also offer brass. See our full size photographs.

#BP-Fusil-D-B buttplate, wax cast brass only $27.50
#BP-Fusil-D-I buttplate, wax cast steel only $21.99

Triggerguard for French Type ‘D’ fusil..............#TG-Fusil-D-B or I
Used on French Type ‘D’ trade guns from 1730 until 1763, this triggerguard is unusual. Its finial was not made to match the Type ‘D’ buttplate finial. Mount this triggerguard with three pins, or use two pins and one iron screw. See our full size triggerguard photographs.

#TG-Fusil-D-B triggerguard, wax cast brass only $27.50
#TG-Fusil-D-I triggerguard, wax cast steel only $21.99

Sideplate for French Type ‘D’ fusil............... #SP-Fusil-D-B or I
This French sideplate design is almost a Germanic or Jaeger style, similar to some longrifle sideplates. Wax cast brass or steel, this sideplate may be inlet, or surface mounted. The round front end may be removed for a shorter flint lock. Bosses for bolt holes are correctly spaced for our Type ‘D’ flint lock.

#SP-Fusil-D-B sideplate, brass only $11.99
#SP-Fusil-D-I sideplate, iron only $ 9.99

Ramrod Pipes for French Type ‘D’ or ‘C’ fusils
Our research indicates that these pipes are appropriate for Type ‘C’ or ‘D’ fusils. Wax cast in brass or steel, to fit our 3/8” ramrod.

#RP-Type-C-E-6-B rod pipe, 3/8”, brass, entry only $11.99
#RP-Type-C-E-6-I rod pipe, 3/8”, iron, entry only $11.50
#RP-Type-C-F-6-B rod pipe, 3/8”, brass, forward only $11.50
#RP-Type-C-F-6-I rod pipe, 3/8”, iron, forward only $10.99

Prices subject to change without notice. Current prices are shown on the web at: www.trackofthewolf.com