



**UL-NW-1** **UL-NW-4** **UL-NW-2** **UL-NW-3**

**Underlugs, solid, with dovetail base, for pins or keys:**

Our UL-NW-1 is a good choice for most longrifles using barrel pins. Milled steel, the flat base is about .500" wide, and the dovetail is about .477" long, just right for slim longrifles.

**#UL-NW-1** underlug, solid, milled steel. **only \$1.50**

Our UL-NW-4 is a bit longer, to fill old dovetails, or to slot for your key. Milled steel, the flat base is about .500" wide, by .735" long, with a large surface for a good solder joint, if desired.

**#UL-NW-4** underlug, long, milled steel **only \$1.99**

**Underlugs, with dovetail base, slotted for keys:**

Our UL-NW-2 lug is slotted for a tiny key. The slot measures only about .250" x .087". Enlarge this slot with a file, as necessary. Ideal for use with our 1/16" pin, the long slot allows the barrel expansion when hot. Milled steel, the flat base is about .500" wide, and the dovetail is .600" long. Use it on fullstock rifles.

**#UL-NW-2** underlug, slotted, milled **only \$2.50**

Our UL-NW-3 has a .360" x .120" slot for a regular large key. File the slot larger, if necessary. Milled steel, the flat base is about .500" wide, by .735" long, with a large surface for a good solder joint, if you wish to avoid a slot in thin walled barrels.

**#UL-NW-3** underlug, slotted, milled **only \$2.50**



**UL-NW-S1** **UL-NW-S2** **UL-NW-S3**

**Underlugs, concave, for round barrels:**

Our UL-NW-S1 lug is our small solid lug, intended for use with our 3/32" pin. The concave base may be soldered to your round barrel. Milled steel, the base is about .500" wide x .490" long. Recommended for the Tulle fusil and the Northwest Trade Gun.

**#UL-NW-S1** underlug, concave base **only \$1.60**

Our UL-NW-S2 is a bit longer, for use where a larger stronger joint is required. We recommend using this lug to support a sling swivel mounted on your musket's forend. Milled steel, the concave base is .500" wide, .740" long. Use 96% tin + 4% silver lead free solder. It melts at low temperature, but is stronger than lead-tin solder.

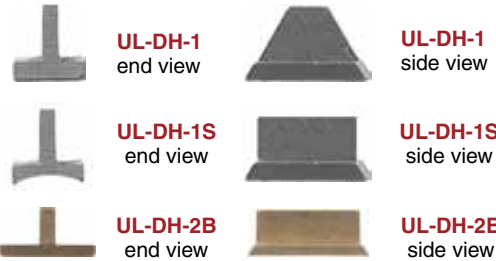
**#UL-NW-S2** underlug, concave base **only \$1.99**

Our UL-NW-S3 is slotted for a standard large key. You may enlarge the .360" x .120" slot to accept our Key-36-l. Be sure to order the matching IN-Slot-2 inlays, which are pre-cut to exactly fit that key. The concave base measures about .500" wide x .740" long. Solder this lug to your round barrel, for use with a key.

**#UL-NW-S3** underlug, concave base **only \$2.79**

# Underlugs, dovetail & soldered

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**shown actual size**  
Made in the U.S.A.



**UL-DH-1** end view **UL-DH-1** side view  
**UL-DH-1S** end view **UL-DH-1S** side view  
**UL-DH-2B** end view **UL-DH-2B** side view

Our UL-DH lugs are our tallest, and may be cut down, ideal for supporting a sling swivel, barrel pin, or slot it for a tiny key. Milled steel, the flat base is about .375" wide, and the dovetail is about .630" long, a bit too massive for very slim longrifles.

**#UL-DH-1** underlug, dovetail base, milled steel **only \$1.99**

**#UL-DH-1S** underlug, round bottom, milled steel **only \$1.99**

**#UL-DH-2B** underlug, dovetail, milled brass **only \$1.99**



**UL-36** top view **UL-36** side view

**Underlugs, wax cast steel, slotted for keys:**

Our UL-36 lug is wax cast steel, for standard sized keys. Popularly used on Hawken and similar Plains rifles, the slot measures .480" x .120", and may be enlarged. It fits our favorite Key-36 as cast. Some gentle peening can compress it, to hold thinner keys snugly. The sprue must be removed from the base, which measures .612" wide. The dovetail is about .715" long.

**#UL-36** underlug for key, wax cast steel **only \$5.50**



**UL-SPW-3**

**Underlugs, strips of three, sand cast brass, for pins:**

Our UL-SPW-3 is a strip of three sand cast brass underlugs. Separate and file finish these lugs, and use them on longrifles. We recommend using our 3/32" steel pin. When finished, each base is about .550" wide, with a .500" dovetail.

**#UL-SPW-3** strip of 3 underlugs, sand cast brass **only \$2.99**



**UL-TC-1** **UL-TC-4** **UL-TC-2** **UL-TC-3**

**Underlugs, formed steel, dovetail base, for pins or keys:**

Formed steel, the flat base is about .580" wide, and the dovetail is about .475" long, for a very slender longrifle.

**#UL-TC-1** short plain lug **only \$1.50**

Formed steel, the flat base is .580" wide, by .721" long. A bit longer to fill an old dovetail. Or file a slot to fit your wedge key.

**#UL-TC-4** long plain lug **only \$1.50**

**Underlugs, formed, with dovetail base, slotted for keys:**

The slot for a tiny key measures .262" x .087". Enlarge this slot as necessary. Ideal for use with our 3/32" pin, the long slot allows the barrel to expand when hot. Dovetail base is .590" wide, .476" long.

**#UL-TC-2** short lug, with slot **only \$1.60**

Slotted for a regular key, the slot measures about .367" x .100". File the slot larger, as needed. Formed steel, the flat base is about .590" wide, by .722" long, with a large dovetail base.

**#UL-TC-3** long lug, with slot **only \$1.60**



**UL-TC-S1** **UL-TC-S2** **UL-TC-S3** **UL-TC-S4**

**Underlugs, formed steel, concave base, for round barrels:**

For use with our 3/32" pin. The concave base may be soldered to your round barrel. The base is about .535" wide x .475" long.

**#UL-TC-S1** small, concave base **only \$1.50**

A bit longer, for use where a larger and stronger joint is required. The concave base is about .535" wide and about .720" long.

**#UL-TC-S2** long, concave base **only \$1.50**

**Underlugs, formed, with slots, concave, for round barrels:**

Small formed lug, with .260" x .100" slot for tiny key. The concave base is .545" wide x .475" long. Solder it to your round barrel.

**#UL-TC-S3** small slot, concave base **only \$1.60**

Slotted for a standard key, you may enlarge the .360" x .100" slot to accept our #Key-36. Order our matching #IN-Slot-2 inlays, which are cut to exactly fit our key. The concave base measures about .540" x .720". Solder this lug to a round barrel, with our StayBrite solder.

**#UL-TC-S4** long slot, concave base **only \$1.60**