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actual size
 Made in the U.S.A.
 for Track of the Wolf, Inc.
 by L&R Lock Co.
use 5/8" Flint-Eng-5



1770-1810 era
 flint lock by
John Bailes
 of London
 right or left



John Bailes of London, flint locks, left & right:

Sometimes called a small Manton, baby Durs Egg, or small English flint lock, this smaller lock is a fine London design, in the style of John Bailes, gun maker. Correctly used on English pistols, rifles and dainty fowlers of the 1770-1810 period. After about 1780 this improved style of lock is found on American guns, having been smuggled here from England in quantity.

More complex than the small Siler lock, notice that the cock jaws point directly into the semi-waterproof pan. The unusual frizzen flange fits and seals the pan, keeping priming dry. The well designed tumbler and sear have raised bearing rings turned around axles, to minimize friction. Lock makers sometimes call this a "frictionless" or "ghosted" lock, because you can see through its internals, if viewed sideways.

A fly detent is fitted to the tumbler's mortise, preventing the sear from accidentally engaging the half-cock notch when fired. Suitable for use with plain or set triggers. Similar in size to the small Siler lock, to fit straight or swamped barrels 3/4" to 1" octagon at the breech.

Notice the "cut away" tumbler and "swing out" link, which greatly simplify lock disassembly. As you examine the photographs, notice the tumbler's lower arm is made to catch the mainspring if the tumbler arm or link should break while being cocked. Indeed, in the early days of metallurgy, this was the "weakest link" in this style of lock. But even if the link fails, this lock will fire its one last shot. Obviously John Bailes, the old London lock maker, was conservative! You can depend of this nice lock to spark well! Primed with a small amount of GOEx FFFFg, it is sure to fire. Don't cover the vent with priming.

Yes, the photo shows just how tightly the frizzen fits the pan. This lock plate is nicely polished bright, inside. All exterior parts are bead blasted to a matte gray, ready for browning.

#Lock-LR-1700 John Bailes flint lock, right **only \$133.00**
#Lock-LR-1800 John Bailes flint lock, left **only \$133.00**

Prices shown were current when printed,
 but may change over time. To check our current prices,
 visit our web site at:
www.trackofthewolf.com

Parts for "Bailes of London" flintlock, right:

All new L&R parts are machined and tempered, ready to use. You will find these loose parts very useful for restoring a "percuss'd" antique lock back to its original flint configuration.

#Lock-LR-1700-PI	lock plate, .86 x 4.7", drilled & tapped	\$29.00
#Lock-LR-1700-Fr	frizzen, as cast, cut for roller	\$20.99
#Lock-LR-900-Fx	frizzen screw, .79" long, 6-40, inside	\$ 1.99
#Lock-LR-1100-Rp	roller & pin for frizzen, tempered	\$ 1.99
#Lock-LR-1100-Fs	frizzen spring, tempered	\$14.50
#Lock-LR-1100-Fsx	frizzen spring screw, 6-40, cut to .40"	\$ 1.50
#Lock-LR-1700-Co	cock, gooseneck, 1.3" throw	\$14.50
#Lock-LR-1700-Tj	top jaw, .64 x .87", with .25" hole	\$ 6.99
#Lock-LR-900-Tjx	top jaw screw, 1.3", 1/4-28 thread	\$ 3.00
#Lock-LR-1100-Tu	tumbler, tapped 6-40, cut for fly	\$18.00
#Lock-LR-100-Tx	tumbler screw, 6-40 thread	\$ 2.49
#Lock-LR-100-FI	fly detent, with hole for stud	\$ 2.50
#Lock-LR-1700-Br	bridle, use 6-40 screw	\$13.50
#Lock-LR-1100-Bx	bridle screw, 6-40 thread, .625"	\$ 1.50
#Lock-LR-1100-Se	sear, tempered, use 6-40 screw	\$13.50
#Lock-LR-1100-Bx	sear screw, use bridle screw, above	\$ 1.50
#Lock-LR-100-Ss	sear spring, tempered, for 6-40	\$ 3.25
#Lock-LR-100-Ssx	sear spring screw, 6-40 thread	\$ 1.50
#Lock-LR-1700-Ms	mainspring, tempered, slot for link	\$19.00
#Lock-LR-100-Li	link, with integral pins	\$ 6.99

Parts for John Bailes of London flint lock, left:

These are the unique left hand replacement parts for Bailes flintlock, all other parts are the same as the right hand Bailes flintlock.

#Lock-LR-1800-PI	left plate, .86 x 4.7", drilled & tapped	\$29.00
#Lock-LR-1800-Fr	left frizzen, as cast, cut for roller	\$20.99
#Lock-LR-1800-Fs	left frizzen spring, tempered, for roller	\$14.50
#Lock-LR-1800-Co	left cock, gooseneck, 1.3" throw	\$14.50
#Lock-LR-1800-Tu	left tumbler, tapped 6-40, cut for fly	\$18.00
#Lock-LR-1800-Br	left bridle, use 6-40 screw	\$13.50
#Lock-LR-1800-Se	left sear, use 6-40 sear	\$13.50
#Lock-LR-200-Ss	left sear spring, tempered, for 6-40	\$ 3.25
#Lock-LR-1800-Ms	left mainspring, slot for link	\$19.00

Matching
 right & left
 flint & percussion locks
 are available



#Pick-Vent-3
 3" for musket, hand forged
\$1.99



#Pick-Vent-2
 2" for rifle, hand forged
\$1.99



#Pick-Nipple
 bone handle, steel wire
\$1.99

Hunter's Hand Forged Vent Picks & Nipple Picks:

Our vent picks are beautifully temper blued spring steel. Our spring steel wire nipple pick has a bone bead handle, with deep red finial beads. Carry one in your possibles bag to clear your vent or open a plugged nipple. Hand forged, imported steel.

#Pick-Vent-3	vent pick, 3" forged steel	only \$1.99
#Pick-Vent-2	vent pick, 2" forged steel	only \$1.99
#Pick-Nipple	nipple pick, bone bead	only \$1.99