

Original antique
H. E. Leman rifles
were very often
stocked in maple, with
hand painted stripes.
You can do it!

Original Leman rifles often have a faux curly maple finish, almost a signature of H. E. Leman's work. Stripes are painted with dilute stain or ink, not burned in. We can supply scraps of maple for practicing.

You can practice this technique using an artist's brush, on scraps of plain maple, using our stain. We have seen several antique Leman rifles with a faux finish. To be correct, order plain maple, and stripe it!

This brass trimmed fullstock percussion rifle has an iron buttplate. We recommend the traditional mix of an iron buttplate and brass triggerguard.

Henry Eicholtz Leman produced many types of guns at his famous Rifle Manufacturing Works, in Lancaster County, Pennsylvania. Rifles made for the "trade" were sold to Hardware Stores or Gun Merchants, for resale in St. Louis or similar departure points. Westbound settlers bought many guns as they departed for their western destinations.

H. E. Leman triggerguard.....#TG-Leman-1-B or I

Wax cast brass or steel. Attach with a pin at front, screw at rear.

- #TG-Leman-1-B triggerguard, brass **only \$29.99**
- #TG-Leman-1-I triggerguard, steel **only \$22.99**

H. E. Leman buttplate.....#BP-Leman-1-B or I

Wax cast brass or steel, suitable for many styles of "plains" rifles. Mixed brass and iron hardware, especially with an iron buttplate, were common on H. E. Leman's Indian trade rifles.

- #BP-Leman-1-B buttplate, brass **only \$26.50**
- #BP-Leman-1-I buttplate, steel **only \$20.99**

H. E. Leman cap box kit.....#PB-Leman-B or I

Wax cast brass or steel "wilted lily" cap box kit requires assembly. Use #Screw-6x5/8 steel mounting screws with brass or iron capbox.

- #PB-Leman-B patchbox kit, brass **only \$25.50**
- #PB-Leman-I patchbox kit, steel **only \$21.99**

H. E. Leman muzzle cap.....#MC-Leman-15 or 16

Short muzzle cap, 15/16" or 1" octagon, cast brass or steel.

- #MC-H-Leman-15-B muzzle cap, brass, 15/16" **only \$14.29**
- #MC-H-Leman-15-I muzzle cap, steel, 15/16" **only \$ 9.99**
- #MC-H-Leman-16-B muzzle cap, brass, 1" **only \$14.29**
- #MC-H-Leman-16-I muzzle cap, steel, 1" **only \$ 9.99**

H. E. Leman ramrod pipes.....#RP-Leman-(E or F)-(6 or 7)-(B or I)

Wax cast brass or steel H. E. Leman rod pipes, for a 3/8" or 7/16" ramrod.

- #RP-Leman-E-6-B brass entry 3/8" dia. **only \$14.99**
- #RP-Leman-F-6-B brass forward, 3/8" dia. **only \$13.99**
- #RP-Leman-E-6-I steel entry, 3/8" dia. **only \$ 9.99**
- #RP-Leman-F-6-I steel forward, 3/8" dia. **only \$ 8.99**
- #RP-Leman-E-7-B brass entry, 7/16" dia. **only \$14.99**
- #RP-Leman-F-7-B brass forward, 7/16" dia. **only \$13.99**
- #RP-Leman-E-7-I steel entry, 7/16" dia. **only \$ 9.99**
- #RP-Leman-F-7-I steel forward, 7/16" dia. **only \$ 8.99**

H. E. Leman trade rifle stock, inlet for lock:

Modelled after an early fullstock from H. E. Leman's factory in Lancaster, Pennsylvania, our pre-inlet right hand fullstock is cut for a 15/16" or 1" octagon barrel up to 36", lock, trigger, trigger plate and triggerguard.

The 15/16" stock has a 7/16" ramrod hole is drilled full depth. The 1" stock has a 7/16" ramrod hole is drilled full depth. The forend is shaped, and the buttplate end is uncut. Butt end is about 4-1/2", drop is about 4-1/4" from sights. Pull up to 15". Shorten the forend to build a Leman halfstock. Order our full size plans for the Leman rifle, and build your own. Our H. E. Leman rifle makes a good first gun building project!

- #Stk-Leman-I-TR-15-M1 stock, right, 15/16", plain maple **only \$162.50**
- #Stk-Leman-I-TR-15-M3 stock, right, 15/16", fancy maple **only \$232.50**
- #Stk-Leman-I-TR-16-M1 stock, right, 1", plain maple **only \$162.50**
- #Stk-Leman-I-TR-16-M3 stock, right, 1", fancy maple **only \$232.50**

Gun Maker's Tip:

Did Henry Leman select straight grain maple for his rifles, and stripe them with stain on a fine brush, for economy, or strength? Perhaps both, since a great many of his trade rifles have survived, despite harsh treatment and hard use on the frontier. Highly figured wood can be brittle!

Learn gun making with our Leman rifle kit, an enjoyable first project!

Building a flintlock Leman:

A few flintlock H.E. Leman rifles are known, but far more percussion rifles were produced. Building a flintlock Leman rifle is possible using a non-inlet stock, and L&R late English flint lock. The L&R flintlock will not fit the pre-inlet stock. It is also possible to add double lever double set triggers. The 3/8" diameter ramrod and ramrod pipes are required.

Henry E. Leman's "trade rifle" fullstock, not inlet for lock, right hand:

Fullstock rifles were made for the early westbound trade, by Henry Eicholtz Leman at his factory in Lancaster, Pennsylvania. This stock is not inlet for a lock, but is inlet for a 15/16", or 1" octagon barrel. All have a 3/8" ramrod hole drilled full depth, and a shaped forend. The buttplate is uncut. Choose your parts, order our full size plans for the Leman rifle, and build your own. The Leman fullstock trade rifle is an easy first gun building project.

H.E. Leman fullstock, not inlet for lock, up to 42" barrel length, right:

- #Stk-LE-15-M1 fullstock, 15/16" barrel, 3/8" rod, plain maple **only \$115.00**
- #Stk-LE-15-M3 fullstock, 15/16" barrel, 3/8" rod, curly maple **only \$185.00**
- #Stk-LE-16-M1 fullstock, 1" barrel, 3/8" rod, plain maple **only \$115.00**
- #Stk-LE-16-M3 fullstock, 1" barrel, 3/8" rod, curly maple **only \$185.00**

L&R's Late English right hand flintlock with double throated cock:

This lock has a waterproof pan, roller bearing frizzen spring, stirrup link, stiff mainspring, and a fly detent to allow the use of a set trigger. Turned bearing rings on the tumbler and sear minimize friction. This lock will not fit the pre-inlet stock.

- #Lock-LR-900-D right lock, reinforced cock **only \$131.00**

Double lever double set trigger:

This "double lever" set trigger has a front trigger lever to engage the sear, so the lock to be fired with the trigger unset. The trigger bar is about .400" wide. Wax cast steel parts are finished, tempered and assembled. We stock spare parts, in the unlikely event that any part will ever break. This trigger must be used with the non-inlet stock.

- #TR-DST-4 triggers, double lever, double set **only \$14.99**

**Have your part numbers written down,
and your credit card in hand,
when calling in an order!**